

I314

## COOLING LUBRICANT

This product is non-hazardous, water soluble and biodegradable. Use in all machines calling for water-based oils and lubes, rolling oils or drawing compounds, including planers, milling machines, drills, lathes, stampers, grinders, etc. It is safe on any surface and is non-corrosive, non-rancid and odorless.

Cooling Lubricant will keep machines and machinists clean, reduce maintenance time and extend the life of cutting tools significantly.

The use of Cooling Lubricant eliminates need for post-machining solvent baths. Wash materials in 1 part product to 20 parts of water. No protective gloves or clothing needed.

For Rust Inhibition, this product can be diluted with up to 20 parts of water.

Dilute product as required and use immediately. Do not store diluted product in equipment for extended periods. Drain unused product after equipment use.

OPERATIONS	COOLING LUBRICANT	WATER
Milling & Turning	1 Part	10 Parts
General Grinding	1 Part	50-100 Parts
Form Grinding	1 Part	25-50 Parts
Broaching	1 Part	10 Parts
Cut-Off Saws	1 Part	10 Parts

**FOR COMMERCIAL USE**

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**Intertek**